

PURGiNGiT

P & P CREAM in SACHET

Processing temperature: 70°C - 420°C

Dosing: **P&P CREAM™ TABS** 2% of the barrel capacity (see table below)

TABS: 20 gr

Injection moulding machine	Barrel capacity	Nr Tabs
50 Tonn	0,2 Kg	1
100 Tonn	0,5 Kg	1
200 Tonn	1,0 Kg	1
400 Tonn	2,0 Kg	2
600 Tonn	3,0 Kg	3
800 Tonn	4,0 Kg	4
1000 Tonn	5,0 Kg	5
1500 Tonn	7,5 Kg	7
2000 Tonn	10,0 Kg	10

How to use **P&P CREAM™ TABS**

When cleaning keep the same parameters (such as temperature, screw speed etc.) as the last material to be processed and emptying and clean from old material.

BARREL , SCREW, NOZZLE

1. Upload and purge Strip (Virgin or next production) an amount to eliminate the big of dirty.
2. Empty the plasticizing group (**BARREL EMPTINESS**)
3. Spread on the Strip **P&P CREAM™ TABS** (see table above) load and purge the strip until come out from the nozzle
4. Stop the machine and leave it to react for few minute
5. Load and Purge with Strip (Virgin or next production) it to eliminate all residuals removed by **P&P CREAM™ TABS**
6. If the system needs repeat Phase 2 to phase 5
7. Then start the new production .

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