

# PURGiNGiT

## P & P CREAM in SACHET

### EXTRUSION LINES

Processing temperature: 70°C - 420°C

**Dosing: *P&P CREAM™ TABS* 2% of the barrel capacity (see table below)**

***TABS: 20 gr***

Single screw extruder, L/D 30			Twin screw extruder, L/D 40		
Screw mm	Barrel capacity	Nr Tabs	Screw in mm	Barrel capacity	Nr Tabs
40	1,0 kg	1	30	1,0 kg	1
50	2,0 kg	2	40	2,0 kg	2
60	3,0 kg	3	50	4,0 kg	4
70	5,0 kg	5	60	7,5 kg	7
80	7,5 kg	7	70	10,0 kg	10
90	10,0 kg	10	80	20,0 kg	20
100	12,5 kg	12	90	30,0 kg	30
120	22,5 kg	22	100	37,5 kg	37
150	47,5 kg	47	120	52,5 kg	57
200	82,5 kg	82	130	77,5 kg	77
			150	100,0 kg	100

How to use **MICRONET™ EM**

When cleaning keep the same parameters ( such as temperature, screw speed etc.) as the last material to be processed

### BARRELS , SCREWS AND DIES SYSTEMS

1. Upload and purge material (NATURAL or next production) in an amount to eliminate most the residue.
2. Empty the plasticizing group (**HOPPER AND BARREL**)
3. While the screws turning put the sachets into the throat of load (**WITHOUT OPENING**) ( see **table above**) in line upload and purge with virgin material until **P&P CREAM™ TABS** out from the die
4. Stop the group units allow **P&P CREAM™** for few minute.
5. Load and purge with virgin material to eliminate all residue removed by **P&P CREAM™**
6. If the system is not completely cleaned repeat Phase 2 to phase 5
7. Then start the new production.